

Product name

# BATH-SEAL

BATH-SEAL is EASY operational and high performance caulking. Because of SK-Pouch package (Patent) type, cartridge gun is unnecessary. When it is used, squeeze it by hand. And there is little waste as minimum package. It shows good durability and heat and water resistance. Application for water proofing at Bath room and wash room. BATH-SEAL is de-oxime curing type one component silicone caulking including anti-mold agent.

JSIA F☆☆☆☆

■Advantages

- ◇ Good heat/cold and water resistance  
Applicable temperature -50°C to 150°C
- ◇ Good adhesive  
Good adhesion with various substrates
- ◇ SK Pouch (Patent)  
Squeeze it by hands. Nosealants gun.
- ◇ Anti-mold agent including

■Application

- Waterproof joint of bath room and wash room
- Installation of bathtub and sink
- Joint of bathtub, wash stand, tile, and sink

■Characterization

▪ General

Product name	BATH-SEAL
Product code	SRP1-04
Main component	Silicone
Class(JIS)	G-30SLM (SR-1-9030G) <small>* Non-authority by JIS.</small>
Consistency	Paste
Color	Transparent, White
Storage	18Months
Viscosity(Pa · s)	500; 23°C
Operation temperature	5°C~35°C
Application temperature	-50°C~150°C
Paitability	N/A

▪ Curing properties

Curing condition	Thickness of skin forming			
	2mm	5mm	10mm	15mm
5°C*50%RH	2d	>6d	-	-
23°C*50%RH	1.5d	2d	6d	-
50°C*50%RH	0.5d	3d	3d	6d

▪ Cured properties(JIS K 6251 Dumbbell-3)

50%Tensile stress	(N/mm <sup>2</sup> )	0.36
Maximum tensile stress	(N/mm <sup>2</sup> )	1.55
Elongation at break	(%)	400
Hardness	(shore A)	27

▪ Base on JIS A 5758or JIS A 1439

Density (g / ml )		1.02
Tack-free time (min.)	23°C	10
Extrudability ( sec)	23°C	2
Nonvolatile (%)		95.8





• Tensile Properties

Cure condition \ Item	Test condition	50% Tensile stress (N/mm <sup>2</sup> )	Maximum tensile stress (N/mm <sup>2</sup> )	Elongation at break (%)
After curing	23°C	0.41	0.82	170
After heating ( 80°C )	23°C	0.41	0.81	160
After immersion in water	23°C	0.37	0.81	180

with primer  
P-16  
Substrate :  
Aluminum

■Recommend primer

Recommend substrates	Product name	Note
Concrete, mortar	Sharp Chemical Primer P15	Main solvent ; Butyl acetate
Coated Metal, Glass, Plastic	Sharp Chemical Primer P16	Main solvent ; Acetone

■Usage amount

The length(m) of sealant operation per a 200ml cartridge

D \ W	10mm	15mm	20mm	25mm	30mm
10mm	2.6	1.8	1.3		
15mm			0.9	0.7	0.6

Loss rate 20%  
W: width.  
D: depth.

The length(m) of primer operation per a 300g can

D \ W	10mm	15mm	20mm	25mm	30mm
10mm	105	105	105		
15mm			70	70	70

Loss rate 30%  
W: width.  
D: depth.

Porous surface (concrete): about half length of non-porous surface.

■How to use

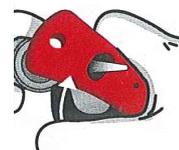
Please operate the product according to following procedure

- |  |  |
|--|--|
| ①.Pre-study and preparation                        | ⑦.Load the sealant into a caulking gun |
| ②.Pre-check  | ⑧.Apply                                |
| ③.Seam/surface dust free and dried                 | ⑨.Use a spatula to finish the joint.   |
| ④.Setup holder and accessories                     | ⑩.Remove the masking tape              |
| ⑤.Setup the masking tape                           | ⑪.Clear up around                      |
| ⑥.Apply primer (primer tack-off time : 30min/20°C) | ⑫.Check the operation                  |

■Notice

- The surfaces to be bonded must be dry, free of oil, dust, grease and other contaminants.
- NO operation when it rains or snows.
- NO application on the wet surface.
- Sometimes Outdoor using happen surroundings of sealing stain.
- Porous substrate like natural stones, marble will happen surroundings of sealing stain.
- CAN NOT painted on. Paint repellent !
- Do not apply with PS-2, PU-2, PU-1 type in the same time. Curing inhibition !
- NO movement, before cure finishing. Liner Cracks maybe occur on the surface !

**SHARPIE**



## ■Attention

- Keep away from heat/sparks/static electricity/open flames/hot surfaces.  
No smoking.
- Do not breathe dust/fume/gas/mist/vapours/spray.
- Because MEKO gas is generated, ventilate it during use enough.
- Wear protective gloves/protective clothing/eye protection/face protection.
- Avoid release to the environment.
- IF SWALLOWED: Rinse mouth.
- IF exposed or if you feel unwell:  
Immediately call a POISON CENTER or doctor/physician.
- IF skin or eye contact occurs immediately flush with water for 15 minutes.  
And call a POISON CENTER or doctor/physician.
- IF INHALED: Remove victim to fresh air and keep at rest  
in a position comfortable for breathing.
- Keep out of reach of children
- Storage in a dark cold place. Keep away from sunshine.
- Construction, Industrial use ONLY

## ■Packaging

### ●Sealant

BATH-SEAL . . . . 200g Pouch×10 /case

◇ color: Transparent, White

### ●Primer

① SHARPIE Primer P-15 . . . . 300g /can

② SHARPIE Primer P-16 . . . . 300g /can

★The data above, due to different materials and conditions of application which are beyond our knowledge and control we strongly recommend carrying out sufficient tests in order to ensure that our products are suitable for the intended process and applications. Except for wilful acts any liability based on such recommendations or any oral advice is hereby expressly excluded.



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